**Center of Distinction**

**Reforming Health Care Delivery**

**and Education**

**March 25, 2014**

**1 p.m. to 2:30 p.m.**

**Room 440**

Agenda

1. Welcome & Introduction
2. Presentation by **Dr. Bernard Han**, Director and Professor of CHITA and **Dr. Sharie Falan**, RN-BC, INS, CPHIMS, Associate Director and Associate Professor of CHITA: **Building a Safer and Efficient Health Care System using an Interdisciplinary and Collaborative Approach**

Objectives:

1. Explain the role of the Center for Health Information Technology Advancement (CHITA) in advancing healthcare reform through collaborative and interdisciplinary efforts.
2. Discuss lessons learned by CHITA and factors that are critical to the success of developing initiatives to tackle health informatics issues in healthcare reform.
3. Explore possible partnerships between WMU-CHITA and The Bonnie Wesorick Center for Health Care Transformation at GVSU.
4. Old Business
   1. Review of Meeting Minutes from January 21st
5. New
   1. Goals for next year
   2. Discussion of COD meeting plans for the next year
6. Evaluation
7. Adjournment