

LICENSE AGREEMENT FOR TEMPORARY USE OF GRAND VALLEY STATE UNIVERSITY HOUSING

This license agreement is effective 4/1/2017 and between Grand Valley State University, "Licensor", and John Smith "Licensee".

Licensor and Licensee agree as follows:

Licensee shall be permitted temporary residence in University Housing on the Grand Valley State University campus, better known as Winter Hall, in a 2 Bedroom Unit.

Term of use for this license shall begin 5/7/2017 and will end at noon on 8/12/2016 Licensee agrees that payment for use of said space is the sole responsibility of Licensee and shall be remitted through payment directly to Licensor at the Housing Office, 103 STU. The total amount due of \$1260 shall be payable as follows:

\$800 Move-In Payment must be received 2 weeks <u>before</u> 5/7/2017 \$460 payable on 7/1/2016

Payments are non-refundable and licensee is responsible for full contract payment even if vacating residence before license end date. Licensee may change move-in and move-out date up to one week prior to move-in. All utilities will be provided by the Licensor.

Licensee agrees to follow all move-out procedures which will be provided at move-in. Failure to follow procedures will result in further fees assessed by licensor. Licensee agrees to abide by any and all rules for occupancy expected of regular University Housing tenants and understands that failure to observe these rules of occupancy may result in Licensee being asked to vacate the premises. Licensee understands that this agreement does not create a landlord tenant relationship with Grand Valley State University.

Licensee agrees to pay \$25 for a lost access card, and \$75 for a lost brass key. A \$15 lockout fee will be charged to the licensee's account if at any point the licensee is locked out of their unit.

GVSU reserves the right to complete any minor maintenance projects required for your unit. You will be notified at least 3 days prior to any work commencing in your unit and would be completed during normal weekday business hours.

Licensor: Grand Valley State University

By: (Andrew Beachnau, Associate Vice Provost of Student Affairs)

Licensee: (John Smith)